

# Rockwell King Pin Manual

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### Rockwell King Pin Manual

#### Maintenance Manual 2 Front Non-Drive Steer Axles

2a New, Round King Pin Cap 2b Old, Hexagon King Pin Cap 3 King Pin Bushing 4 King Pin Seal 5 King Pin 6 010-Inch Shim 7 005-Inch Shim 8 Thrust Bearing and Seal Assembly 9 Axle Center Beam 10 Cross Tube Assembly 11 Cross Tube Clamp Bolt 12 Cross Tube Nut, Right-Hand 13 Cross Tube End, Right-Hand 14 Cross Tube End, Left-Hand 15 Lower Draw Key

#### MERITOR

- Large diameter king pin provides greater durability and longer component life
- King pin seal prevents lubricant seepage, seals out contaminants and provides improved lubrication system

KING PIN KITS QUICK REFERENCE GUIDE PART NUMBER SUITS AXLE BUSHING NOTES R200172  
FA211 / FA215 / FF901 / FA216 Bronze R200195 FF931 / FF932 Bronze

#### HOW TO USE THIS CATALOG - Parts Manuals

7 MAIN AXLE CARRIER DIFF AXLE MODEL NUMBER LOCK SPLINE RR23160 A1-3200-V-1660 YES 235"-46 Replaced by A1-3200-T-1892 A1-3200-R-1708 YES Replaced by A1-3200-T-1892

#### Heavy Axle Steering Components (All-Makes)

FF942 12000 See Meritor section for king pin kits and tie rod ends FF934 12-13200 See Meritor section for king pin kits and tie rod ends FF944 12-13200 See Meritor section for king pin kits and tie rod ends FF961 13200 See Meritor section for king pin kits and tie rod ends

#### MERITOR FRONT AXLE PARTS

King Pin Kits are listed in order by King Pin diameter KING PIN KIT PART NO KING PIN DIA KING PIN LENGTH KING PIN TYPE BUSHING TYPE BUSHING SHIM KING PIN ADDITIONAL CONTENTS / NOTES R200020 0741" 4910" A Bronze (4) R210022 (4) R210252 (4) Fittings, (4) Plugs, (2)

Lock Pins R200041 0859" 6073" A Bronze

### **Service Parts Catalog Contents**

6 2132231 3 pin,cotter,3/16 x 2 1/2" 7 4294906 4 cap,king pin i-120" 8\* 4280848 4 fitting,grease,90deg" 9 2154169 12 bolt & lockwasher assy 10 4294914 4 o-ring cap,steering knuckle i-120" 11 4294922 4 bushing,king,pin i-120" 12 2 king pin, steering knuckle not serviced separately ni 8305203 kit,king pin...

### **Complete Dovetail Jig Instructions**

6 Pin Template 7 Clamp Springs (not shown) 8 Fence Lock Knobs (2) 9 1/2" Half-Blind/Tails Template (1) 10 Jig Body (1) 11 "L" Shaped Adjustable Stops (2) 12 Cam Lock Knob (4) 13 Cam Lock Housing (4) 14 Template Adjustment Bar (2) 15 1/2"-14° Dovetail Bit 16 1/2"-8° Dovetail Bit 17 5/16" Straight Bit

### **140, 141, 143, and 145 Series Drive Axle Parts**

Revised 1/03 140, 141, 143, and 145 Series Drive Axle Parts Single Axles and Tandem Axles Catalog PB-9147 Strength • Power • Speed • Agility

### **Revised 2/2006 Out of Production Single Reduction Axles**

1-3 C SERIES C100, C102, C103 3200-P-484 ITEM DESCRIPTION QTY PART NUMBER REMARKS 1 Nut-drive pinion 1 1227-C-939 2 Washer-drive pinion nut 1 1229-E-1331 3 Input yoke assembly 1 See SECTION 5 4 Capscrew-pinion cage 8 S-269-2 112" x 3/8" S-2610-2 125" x 3/8" S-2616-2 200" x 3/8" 5 Washer-pinion cage 8 1229-B-1666 8WA-16 6 Cover-pinion cage 1 A-3266-V-126 7 Oil seal 1 A-1205 ...

### **SERVICE MANUAL - ConMet**

SERVICE MANUAL For Steer, Drive and Trailer Hub Assemblies ABOUT THIS MANUAL ABout Thies Manufore al You Begin Read this manual carefully, providing extra attention to its explanations and instructions To ensure safe, continuous, trouble-free operation, understand your wheel hub

### **MERITOR MT/RT SERIES QUICK REFERENCE GUIDE**

King Pin Kits 15 S Cams 16 Slack Adjusters 16 Disc Brakes 16 Out of Production Model Quick Reference 17 Meritor Base Numbers Chart 18 Meritor Axle Identification 19 Meritor

### **Spicer Commercial Vehicle**

6 — Knuckle Pin 7 — Washer, Spindle 8 — Hex Nut, Spindle 9 — Cotter Pin 10 — Steering Knuckle 11 — Cotter Pin 12 — Hex Nut, Steer Arm 13 — Seal Knuckle 14 — Shim 15 — Thrust Bearing 16 — Draw Key 17 — Nut, Draw Key 18 — Stop Screw 19 — Nut, Jam 20 — Cotter Pin 21 — Woodruff Key 22 — Cross Tube Assembly 23

### **REPLACEMENT PARTS**

king pin, pinion & winch bearings 17 misc bearings & kits 17 cab & body 18 windshields & components 18 window components 19 wiper arms & blades 19 door components 20 hood components 22 channeling 24 windshield weatherstripping 24 door weatherstripping 25 misc weatherstripping & components 25 speedometer, tachometer & throttle cables 26 misc

### **Equipment Installation Manual - DAC International**

Equipment Installation Manual 1049 1049-2510-01 Ydoc -2510 01 Rev Y Page 2 of 85 RECORD OF REVISIONS REV DESCRIPTION DATE APPROVED W Edited jumper on drawing KING KAP 140 w/ KI-525A at GDC31 pin 11 to pin 21 and flag notes relative to change Inserted Century II/III with NSD-360A / NSD-1000 to 1C388-2 Radio Coupler drawing

### **Maintenance Manual 1 Preventive Maintenance and Lubrication**

ArvinMeritor Maintenance Manual 1 (Revised 07-10) About This Manual This manual provides maintenance intervals and procedures, lubricant specifications, and product capacities for Meritor components Before You Begin 1 Read and understand all instructions and procedures before you begin to service components 2

### **Maintenance Manual MM-0361 Heavy-Duty Front Drive Steer ...**

ArvinMeritor Maintenance Manual MM-0361 (Revised 04-10) About This Manual This manual provides maintenance and service information for the Meritor heavy-duty front drive steer axles equipped with Q Series or Q Plus™ cam brakes Before You Begin 1 Read and understand all instructions and procedures before you begin to service components 2

### **Rockwell Collins TPR-901-003/021 Transponders**

Rockwell Collins is a leader in implementing surveillance solutions and is the first avionics manufacturer (March 2009) to certify a DO-260A Change 2 (TSO C166a) certified transponder - the BRS TDR-94D/409 Rockwell Collins will deliver a certified DO-260A Change 2 TPR-901-004 to Boeing for implementation on the

### **Manual Wheel Bearing Adjustment Procedures**

Manual Wheel Bearing Adjustment Procedures Pre-Adjusted Wheel Bearing Adjustment Procedures The goal of this recommended procedure is to achieve a verifiable wheel bearing end play of 0001" to 0005" (025 mm to 127 mm) This procedure applies to steer, Install Cotter Pin to Lock Axle Nut in Position

### **Parts Catalog 13v2 - Utility Trailer Sales**

lock king pin heavy duty iron ea 35 lbs jk6203ka lock gladhand keyed to #144 ea 04 lbs jk6400 gladhand grip ea 10 lbs jk7008 coil rack 8 ga black welded ea 47 lbs joa10033 bearing thrust ea 05 lbs joa10212 shaft ea 08 lbs joa400lt117 lg leg non-gear lo-pro ea 900 lbs joa400lt17 lg leg non-gear hi-pro 1-speed ea 920 lbs

### **Service Manual Trucks - Heavy**

When this is believed to have a significant bearing on this manual, supplementary ser-vice bulletins will be issued to cover the changes The new edition of this manual will update the changes In service procedures where the title incorporates an operation number, this ...