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GE FANUC 0i MC OPERATOR MANUAL Figure 2-5: Manual Data Input Panel (CE) Manual Data Input (MDI) panel is used for simple test operations Detailed description of the use of the MDI panel is given in the GE Fanuc Operator Programming Manual supplied on CD-Rom with the machine 214 OPERATOR PANEL A Figure 2-6: Operator Panel A (US)

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Custom Macro Programming - PMPA

Substituting Variable Values in Program Understand how real numbers and integers are treated by the CNC control Real numbers are any number rational or irrational Real numbers include integers 125, -3765, 5, -10 are all real numbers Integers are whole numbers 2500, 3, 20 Numbers with decimals are not integers ie 125 Some NC words only allow integers

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